

130 South Second Street North Bay Shore, New York 11706 Tel: (800) 966-5142 (631) 254-6240 Fax: (631) 595-2537 www.deltapolymers.com E-mail: info@deltapolymers.com

MANUFACTURERS OF HIGH PERFORMANCE EPOXY & POLYURETHANE FLOORING SYSTEMS

# POLYBOND 5000 GEL PATCH

FLEXIBLE, LOW CTE, SHOCK RESISTANT EPOXY

#### **DESCRIPTION**

Polybond 5000 Gel Patch is a flexible, non-abrasive filled 100% solids epoxy system. It is excellent to patch horizontal and vertical cracks and holes. PB 5000 GP is used as an underlayment for tile, ceramics, and marble as well as wood concrete, steel and many other materials. It functions as a permanent waterproofing system. PB 5000 GP is a material which exhibits low coefficient of thermal expansion and offers exceptional shock resistance. It is designed in such a way that the mix ratio is 1:1 by volume. PB 5000 GP is a room temperature cure, has excellent moisture resistance, and is also dispensable by machine and pneumatic & manual dispensing guns.

PROPERTIES – UNCURED	Part A	Part B
Color, visual	Clear	Neutral
Viscosity, ASTM-D-2393 (c.p.s. @ 25° C)	Gel	Gel
Specific Gravity	1.3	1.3
Mix Ratio (volume)	1:1	
Mixed Viscosity, ASTM-D-2393 (@ 25° C)	Gel	
Pot Life @ 25°C (100 grams)	15-20 minutes	
Shelf Life @ 70° F	6-12 months	

### **PROPERTIES – CURED**

Hardness, ASTM-D-2240 (Durometer)	Shore D 60-70
Tensile Strength, ASTM-D-638	3,500 psi
Tensile Elongation, ASTM-D-638	25%
Coefficient of Thermal Expansion	$7 \times 10^{-6}$
Water Absorption	0.1%
Dielectric Strength, ASTM-D-149 (volts/mil)	370
Dielectric Constant, ASTM-D-150	4.5
Dissipation Factor, ASTM-D-150	0.08
Volume Resistivity, ASTM-D-257 (ohm-cm)	$7 \times 10^{12}$
Thermal Conductivity, (BTU*in)/(hr*ft <sup>2</sup> *°F)	3.5
Temperature Class	В

#### **MIXING INSTRUCTIONS**

Pre-mix Base and Hardener separately. Then measure material 1:1 by volume. Mix thoroughly scraping the sides and bottom of the container. Apply to clean surface or substrate. For small cracks, mix small amounts. For large cracks, you may mix in quartz sand in equal volume.

## **CURE SCHEDULE**

Room temperature cure @75°F with full properties after 24 hours.